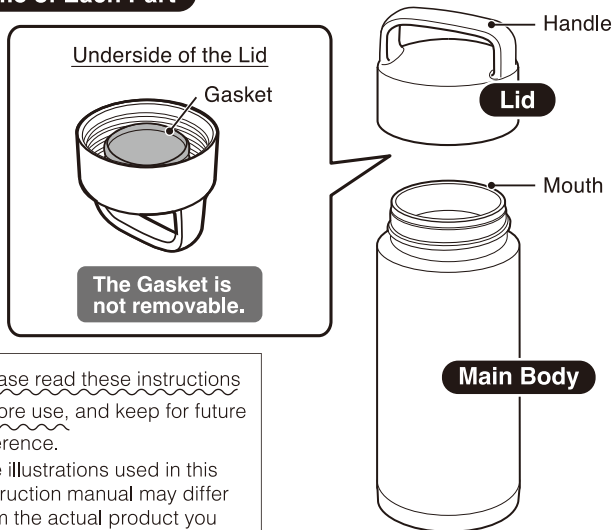


**STAINLESS MUG Model SM-R Instruction Manual****Name of Each Part**

- Please read these instructions before use, and keep for future reference.
- The illustrations used in this instruction manual may differ from the actual product you have purchased.

**Important Safeguards** Be sure to follow the instructions.

These **WARNINGS** and **CAUTIONS** are intended to prevent property damage or personal injury to you and others.

■ The degree of danger or damage by the misuse of the product is indicated as follows:

**WARNING**

Indicates risk of serious injury or death.

**CAUTION**

Indicates risk of injury or property damage if mishandled.

■ Prohibited or required actions are indicated as follows:



Indicates a prohibited operation.



Indicates a requirement or instruction that must be followed.

## **WARNING**



**Do not allow infants or small children to use this product.**  
**Keep out of the reach of infants and small children.**  
Mishandling may cause injury or scalding.

## **CAUTION**

**When using filled with a hot beverage:**



- **Be careful, as it may cause scalding.**
- **Drink slowly without tilting the product suddenly.**
- **When pouring hot beverages into the Main Body, be careful not to let it tip over.**



**Do not attach parts other than those specifically designed for this product.**

**Do not disassemble the product.**

**Do not shake the product forcefully.**

**Do not use the product if its thermal insulation performance has deteriorated.**

**Do not use if water enters the Vacuum Layer.**

Drinking the water that seeps out from the Vacuum Layer may cause illness.

Vacuum Layer



**Do not pull on the Gasket.**

If it is damaged, beverages may leak.

**Do not use this product for other than storing and keeping beverages hot or cold.**

**Do not place the product near heat sources such as gas stoves, ovens, or heaters.**

Doing so may cause burns or product malfunction.

**Do not heat in a microwave.**

Doing so may cause sparks as well as deformation or discoloration of the Mug.

**Do not place near open flames (from gas stoves, etc.), on top of electric heaters, or IH cooking devices, as doing so may cause a fire or malfunction.**

**Avoid dropping the product or hitting it against hard surfaces.**

Doing so may cause damage to the product or deterioration of its thermal insulation performance.

**Do not drink out of the Mug while driving.**

**Never fill the product with the following:**

- **Dry ice or carbonated drinks**  
Contents may spill out, or the Lid may burst.
- **Liquids high in sodium such as soup or Kobu-cha**  
Salt may cause the liner of the Main Body to rust, resulting in loss of thermal insulation.
- **Dairy products or fruit juice**  
Leftover contents may spoil.
- **Fruit pulp or tea leaves**  
These may become stuck and cause beverages to leak.



**When holding the Mug by the Handle to carry it:**

- Do not swing the Mug around by the Handle.
- Do not let the Lid turn in the open direction.
- Do not hang by the Handle using items such as clasps or strings.

**Do not scratch or rub the design on the outside of the Main Body strongly using fingernails or hard objects, as this may cause the design to come off.**

**Do not remove the sticker on the bottom of the Main Body.**

Doing so may cause a malfunction.

Sticker



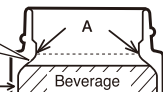
**Fill the Main Body only up to the level shown in the illustration.**

Otherwise, contents may overflow when you close the Lid or leak out at a later point.

**Drink Level**

Leave a bit of space below the rim (part A).

Inside of the Main Body



**Clean the product after every use.**

**Thoroughly clean the inside and Mouth of the Main Body and the Lid, especially after using the product filled with sports drinks.**

Not cleaning thoroughly may cause spoilage, mold, odors, discoloration, or leakage of beverages.

It may also cause the Main Body to rust or pinholes to form.

**Always close the Lid securely.**

**Make sure that there is no beverage leakage before using the product.**

**When using a vehicle drink holder:**

- Make sure that the product sits securely inside the drink holder.

**Consume beverages within the same day.**

Leaving beverages for a long time may cause them to spoil. This may also cause the beverage to come out, or the Lid to burst.

**Break ice cubes into smaller pieces before inserting them.**

Forcing in large ice cubes may cause deformation or malfunction of the product as well as leakage of beverages.

**Place the product vertically when carrying it in a bag to prevent leakage or condensation.**



**Place the Lid as illustrated when it is wet.**

Placing it upright with the Handle on the bottom may cause it to fall over and lead to stains.



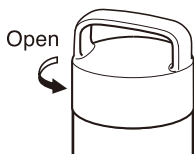
**Note: The rattling noise that may be heard when the Main Body is shaken comes from the metallic foil used in the vacuum insulation to increase heat (cold) retention, and does not indicate a malfunction.**

## How to Use:

- Follow the instructions for care and wash the product thoroughly before use.
- When attaching or removing the Lid, do so with the product in an upright position.
- This product is designed to be drunk directly.

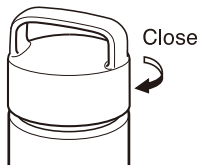
### 1 Remove the Lid from the Main Body.

Remove the Lid from the Main Body by turning it counterclockwise as illustrated.



### 2 Fill the Main Body with beverage, and then close the Lid.

Attach the Lid to the Main Body by turning it clockwise as illustrated.



- The Mug will retain heat (cold) more effectively if you preheat (precool) it in advance.

## How to Take Care of Your Product:

- When you first use the product, there may be a plastic smell. However, this will become less noticeable with use.
- Clean the product after each use to prevent odors and mold, and to keep the product sanitary.

### When Cleaning Your Product:

Please follow these instructions to prevent damage to the product:

- Do not boil.
- Do not clean using paint thinner, polishing powders, abrasive cleansers, scrub brushes (nylon, metal wire, etc.), melamine sponges, the nylon side of an abrasive sponge, or any similar items.
- Do not use chlorine-based bleach. In addition, do not use any kind of bleach, even non-chlorine-based, to clean the outside of the Main Body. It may damage the paint, print, or stickers on the Main Body.
- The Main Body is fully washable, but do not soak it in water for an extended period of time.
- Avoid damaging the inside of the Main Body when cleaning.
- If the product is not going to be used for an extended period, wash thoroughly and dry well. Store the product away from high temperatures and humidity.

## How to Take Care of Your Product: continued

### How to Clean

#### Hand wash is recommended for extended use.

- ① Wash using warm water and mild dishwashing liquid with a sponge.  
Use a small brush or a soft sponge brush with a handle to wash parts that are difficult to wash.
  - ② Rinse, leave to dry so there is no remaining water.
- Streaks or smudges caused by rubbing on the coated portion of the Main Body can be removed using a soft eraser.

#### If using a dishwasher:

- Please review the instruction manuals for the dishwasher and detergent before using.
- Do not use a commercial dishwasher or dish dryer.
- Do not drop the Lid onto the heating element.  
Doing so may cause fuming or deformation.
- Do not touch the product immediately after washing and drying as it may be hot.
- Do not press the Main Body firmly against the rack.  
Doing so may cause damage or deformation of the Main Body, or the coating, printing, and/or stickers to peel off.
- Parts of the exterior of the Main Body may become lightened from cleansers or water stains. If this occurs, pour hot water over the discolored portion, and then immediately wipe it with a dry, soft cloth.  
Be careful not to scald yourself.

<b>How to Clean Rust Spots and Water Stains</b>	<ol style="list-style-type: none"><li>① Fill the Main Body with hot water with 10% vinegar.</li><li>② Leave for 30 minutes to an hour without attaching the Lid.</li><li>③ Wash the interior thoroughly.</li></ol>
<b>Tea, Coffee, and Other Stubborn Stains (Main Body interior and Lid)</b>	Remove the Lid and use Zojirushi's cleaning detergent SB-ZA01E. (Contact Zojirushi Customer Service or your local dealer for further information.)



### Replacing the Lid:

We take care in only using materials that are safe and hygienic for food contact. However, if plastic parts become damaged or their surface becomes rough, please replace them for optimum performance. The Lid may need to be replaced due to time and wear. Please check it about once a year. When replacing parts, please record the model number and part name beforehand. Then contact either the store where you purchased the product or Zojirushi Customer Service. Replacement parts may be available for an additional charge.